



--- THE SECRET ---

Traditional downcut spiral door bits on the market "BLOW OUT" material on the bottom side of the door after the bit dulls. Whiteside's Up/Down Door-Lite bit continues to perform after dulling because the material is "pulled" up instead of being pushed down. The bits are made with high grade American tool steel and precision ground on state of the art CNC grinders.

--- ASTOUNDING TEST RESULTS ---

Tests were conducted of the Whiteside Machine Up/Down Door-Lite Bit against traditional downcut spiral door bits. Test cuts were performed on a CNC door cutting machine routing steel clad exterior doors. The traditional bit cut an average of 12,000 inches per bit, whereas the Whiteside Door-Lite bit cut an amazing 22,000 inches!

WHITESIDE MACHINE Door-Lite Bit
(Coated High Speed Steel Single Flute Up/Down Cut)

Part #	CED	CEL	SHK DIA	OAL
HC 5250	1/2"	2-1/2"	1/2"	5-1/2"
HCF 5250	With Flat on Shank			

Proudly Made in the USA



WHITESIDE MACHINE & REPAIR

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